

Алматы (7273)495-231
Ангарск (3955)60-70-56
Архангельск (8182)63-90-72
Астрахань (8512)99-46-04
Барнаул (3852)73-04-60
Белгород (4722)40-23-64
Благовещенск (4162)22-76-07
Брянск (4832)59-03-52
Владивосток (423)249-28-31
Владикавказ (8672)28-90-48
Владимир (4922)49-43-18
Волгоград (844)278-03-48
Вологда (8172)26-41-59
Воронеж (473)204-51-73
Екатеринбург (343)384-55-89

Иваново (4932)77-34-06
Ижевск (3412)26-03-58
Иркутск (395)279-98-46
Казань (843)206-01-48
Калининград (4012)72-03-81
Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Коломна (4966)23-41-49
Кострома (4942)77-07-48
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Курган (3522)50-90-47
Липецк (4742)52-20-81

Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41
Нижний Новгород (831)429-08-12
Новокузнецк (3843)20-46-81
Ноябрьск (3496)41-32-12
Новосибирск (383)227-86-73
Омск (3812)21-46-40
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16
Петрозаводск (8142)55-98-37
Псков (8112)59-10-37
Пермь (342)205-81-47

Ростов-на-Дону (863)308-18-15
Рязань (4912)46-61-64
Самара (846)206-03-16
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78
Севастополь (8692)22-31-93
Саранск (8342)22-96-24
Симферополь (3652)67-13-56
Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13
Сургут (3462)77-98-35
Сыктывкар (8212)25-95-17
Тамбов (4752)50-40-97
Тверь (4822)63-31-35

Тольятти (8482)63-91-07
Томск (3822)98-41-53
Тула (4872)33-79-87
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Улан-Удэ (3012)59-97-51
Уфа (347)229-48-12
Хабаровск (4212)92-98-04
Чебоксары (8352)28-53-07
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Чита (3022)38-34-83
Якутск (4112)23-90-97
Ярославль (4852)69-52-93

Россия +7(495)268-04-70

Казахстан +7(7172)727-132

Киргизия +996(312)96-26-47

<https://renishaw.nt-rt.ru/> || rwe@nt-rt.ru

FORTiS-N™ FS

Functional Safety

enclosed encoder system

Specification

Measuring standard	Renishaw stainless steel scale with single track absolute encoding
Coefficient of thermal expansion (at 20 °C)	10.1 ±0.2 µm/m/°C
Thermal datum	At centre position (encoder position of 0.5 × measuring length)
Measuring lengths available (mm)	70, 120, 170, 220, 270, 320, 370, 420, 470, 520, 570, 620, 670, 720, 770, 820, 920, 1020, 1140, 1240, 1340, 1440, 1540, 1640, 1740, 1840, 2040 (mounting spar available – recommended for > 620 mm length)
Accuracy grades	High grade: ≤ ±3 µm Standard grade: ≤ ±5 µm
Resolution *	1 nm, 10 nm, 50 nm
Sub-Divisional Error (typical)	±40 nm
Jitter (RMS)	10 nm
Absolute position serial interface	BiSS Safety, Siemens DRIVE-CLiQ (with external interface)
Encoder electrical connection	Cable connector M12 custom
Controller electrical connection	8-way M12, 9-way D-type, flying lead
Cable length	Multiple options available
Power supply	Depends on protocol
Set-up LED	Signal strength indicator
Maximum speed	4 m/s
Acceleration (readhead relative to scale)	< 200 m/s² in measuring direction
Moving force (maximum force required to move the readhead through the seals)	< 4 N
Vibration (55 Hz to 2000 Hz)	Readhead: < 300 m/s² to IEC 60068-2-6 Housing without mounting spar: < 200 m/s² to IEC 60068-2-6 Housing with mounting spar: < 300 m/s² to IEC 60068-2-6
Shock 11 ms half-sine	< 300 m/s² IEC 60068-2-27
Operating temperature	0 °C to 50 °C
Storage temperature	–20 °C to 70 °C
Environment protection	IP53 when installed correctly, IP64 with air purge Protection class III Pollution degree II Altitude 2000 m
EMC immunity	IEC 61800-5-2:2016 <i>Electromagnetic immunity requirement for safety related systems - Annex E, second environment</i>
Air purge requirements	Air supply pressure = 1 bar at encoder At correct supply pressure the supplied air connection fitting restricts the air flow rate to 2 l/min
Weight	0.11 kg + 0.45 kg/m

Resolution per accuracy grade and serial interface – standard options

Accuracy grade	Serial interface	Resolution nm
		Single
3 µm	BiSS Safety, Siemens DRIVE-CLiQ	1
5 µm	BiSS Safety, Siemens DRIVE-CLiQ	10
		50

The FORTiS-N FS enclosed encoder system

FORTiS-N FS encoders are for use in Functional Safety applications and are certified to:

- ▶ ISO 13849 Category 3 PLd
- ▶ IEC 61508 SIL2
- ▶ IEC 61800-5-2 SIL2.

The FORTiS-N FS enclosed encoder system is suitable for use in a Category 3 performance level d (PLd) application in compliance with ISO 13849-1 and in a safety integrity level 2 (SIL2) application in compliance with IEC 61508 and IEC 61800-5-2.*

The FORTiS-N FS encoder system provides safe position data that supports the following safety sub-functions defined by IEC 61800-5-2:

- ▶ Safe stop 1 (SS1) and Safe stop 2 (SS2)[†]
- ▶ Safe operating stop (SOS)[†]
- ▶ Safe limited acceleration (SLA) $\leq 200 \text{ m/s}^2$
- ▶ Safe acceleration range (SAR) $\leq 200 \text{ m/s}^2$
- ▶ Safe limited speed (SLS) $\leq 4 \text{ m/s}$
- ▶ Safe speed range (SSR) $\leq 4 \text{ m/s}$
- ▶ Safely limited position (SLP)[†]
- ▶ Safely limited increment (SLI)[†]
- ▶ Safe direction (SDI)
- ▶ Safe speed monitor (SSM) $\leq 4 \text{ m/s}$.

*The system must be installed and operated in accordance with the instructions defined in the relevant installation guide. Failure to follow the correct use instructions and failure to heed the limitations may result in PLd and /or SIL2 not being achieved and will invalidate the Functional Safety certification.

[†] See the safety function restrictions for the safe position figure for each FORTiS-N FS encoder system variant.

Functional Safety data declaration

Product identification: FORTiS-N FS with BiSS Safety and Siemens DRIVE-CLiQ serial interfaces.

IEC 61508 safety data

Safety integrity level	2
Random hardware failures (per hour) – BiSS Safety serial interface	$\lambda_s = 2.60E-07$ $\lambda_D = 4.08E-07$ $\lambda_{DD} = 3.67E-07$ $\lambda_{DU} = 4.08E-08$
Random hardware failures (per hour) – Siemens DRIVE-CLiQ serial interface	$\lambda_s = 3.46E-07$ $\lambda_D = 6.02E-07$ $\lambda_{DD} = 5.42E-07$ $\lambda_{DU} = 6.02E-08$
PFD _{avg}	Not applicable due to continuous demand mode
PFH (per hour) – BiSS Safety serial interface	$\lambda_{DU} = 4.08E-08$
PFH (per hour) – Siemens DRIVE-CLiQ serial interface	$\lambda_{DU} = 6.02E-08$
Architectural constraints	Type B
	HFT 0
	SFF 94%
Hardware safety integrity compliance	Route 1H
Systematic safety integrity compliance	Route 1S
Systematic capability	SC 2
Demand mode	Continuous
Proof test interval	Not required for continuous demand mode

ISO 13849 safety data

MTTF _D – BiSS Safety serial interface	292 years
MTTF _D – Siemens DRIVE-CLiQ serial interface	189 years
Diagnostic coverage	Medium (90%)
Category	3
Performance level	d
Lifetime/replacement limits	20 years

Safety function

The FORTiS-N FS encoder shall provide a safe position when requested by the controller.

When installed correctly, the FORTiS-N FS encoder **without** mounting spar has a mechanical safe position of ± 1 mm. When installed correctly, the FORTiS-N FS encoder **with** mounting spar has a mechanical safe position of ± 4 mm.

In addition to any safety requirements defined by the communication protocol, to achieve full system integrity the evaluation unit must continuously monitor the error condition of the FORTiS-N FS encoder system*, and in the case of fault detection place the system into a safe state within the process safety time.

*Maximum request rate supported is 32 kHz.

(ML 320 mm shown)

*The parallelism between the machine guideway and the mounting surface from P1 to P2 should be under 0.1 mm. Dowel pins should ideally be located on P1 and P2. Other positions are permissible (not on endcaps).

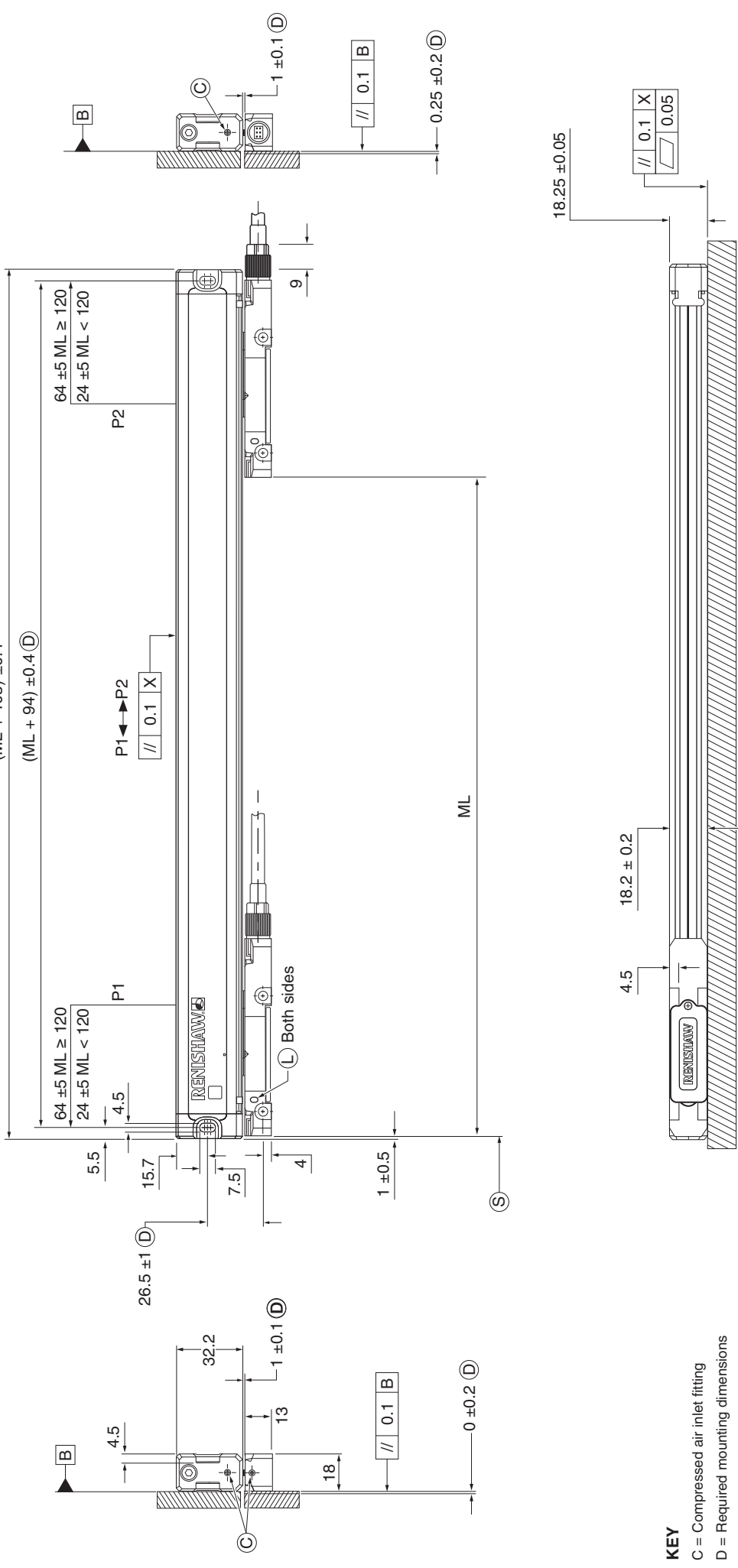
C = Compressed air inlet fitting
D = Required mounting dimensions
L = LED set-up illumination
ML = Measuring length
P = Gauging points for alignment
S = Start of measuring length
X = Machine guideway/axis datum

5

System installation drawings – short end caps

(ML 320 mm shown)

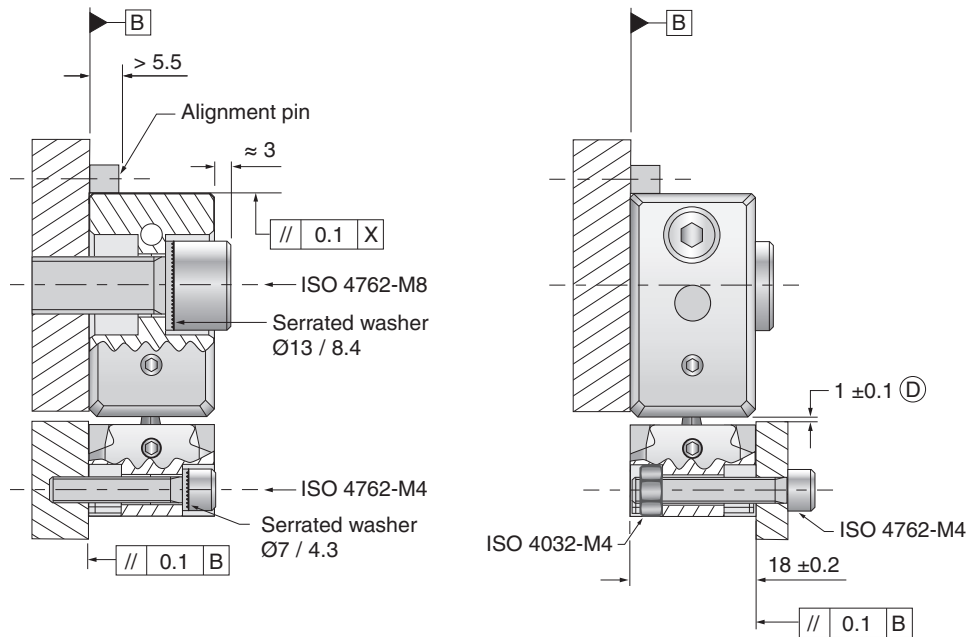
Dimensions and tolerances in mm



ML	70	120	170	220	270	320	370	420	470	520	570	620	670	720	770	820	920	1020	1140	1240	1340	1440	1540	1640	1740	1840	2040
----	----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	------	------	------	------	------	------	------	------	------	------

Mounting orientations – standard end caps

Dimensions and tolerances in mm



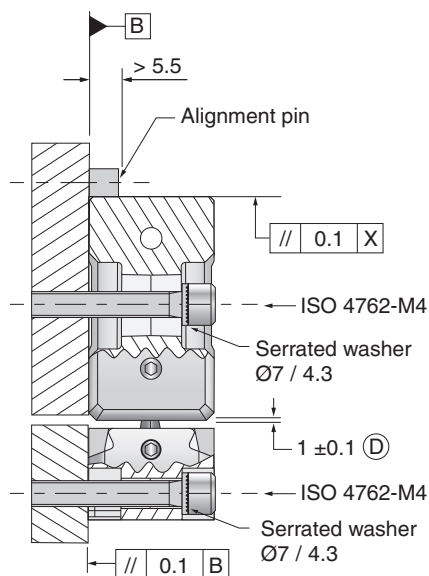
KEY

D = Required mounting dimensions
X = Machine guideway/axis datum

NOTES

- ▶ Side elevations show alternative mounting orientations.
- ▶ Alignment pin and machine edge mounting options to mate directly to the top face of the extrusion.

Mounting orientation – short end caps



KEY

D = Required mounting dimensions
X = Machine guideway/axis datum

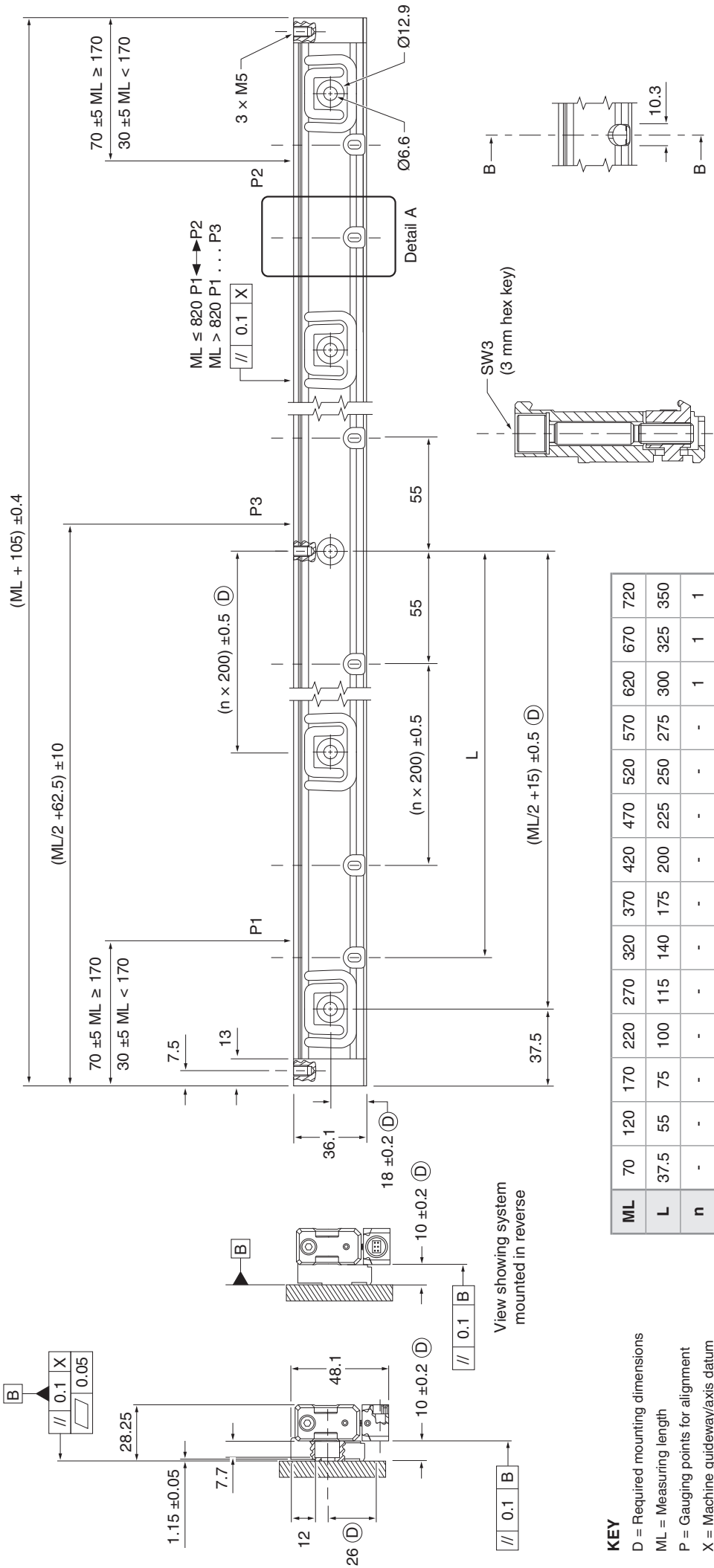
NOTES

- ▶ Side elevation shows alternative mounting orientation.
- ▶ Extrusion mounting can be machine edge or dowel pins.

Mounting spar installation drawing

(ML 620 mm shown)

Dimensions and tolerances in mm



ML	70	120	170	220	270	320	370	420	470	520	570	620	670	720
L	37.5	55	75	100	115	140	175	200	225	250	275	300	325	350
n	-	-	-	-	-	-	-	-	-	-	-	1	1	1

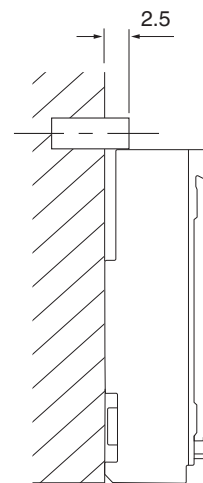
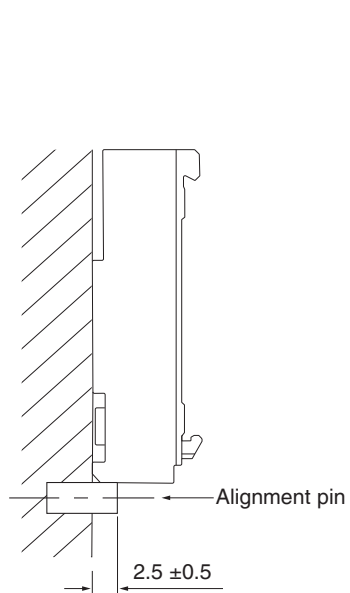
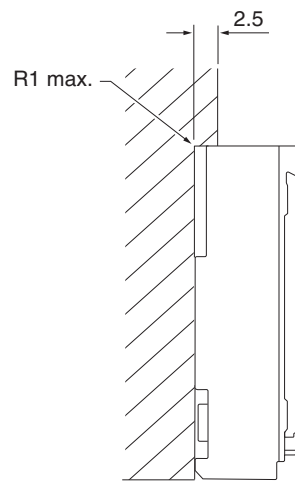
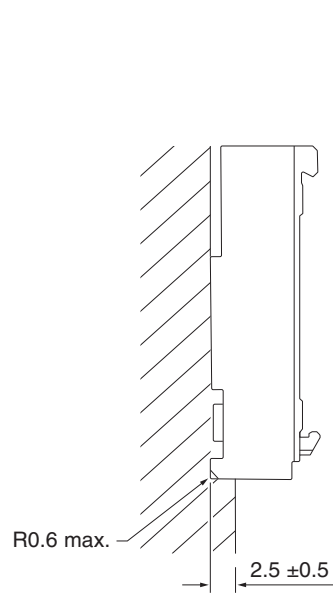
ML	770	820	920	1020	1140	1240	1340	1440	1540	1640	1740	1840	2040
L	375	400	450	500	550	640	655	710	760	810	855	910	1010
n	1	1	1	2	2	2	2	3	3	3	3	4	4

Section B-B through the spar

Detail A
Showing clamp installed

Spar mounting options

Dimensions and tolerances in mm



Nomenclature

	F	N	1	0	0	B	204	S	C	36B	S	001	X
Product _____ F - FORTiS													
Series _____ S - Standard (37 mm) N - Narrow (18 mm)													
Encoder type _____ 1 - Absolute													
Scale type _____ 0 - 30 µm B code RTLA													
End caps _____ 0 - Standard 1 - Small end caps (N type only)													
Lip seal configuration _____ A - DuraSeal™ x 1 B - DuraSeal x 2 (S type only)													
Measuring length* _____ FORTiS-S 014 = 140 mm to 304 = 3040 mm FORTiS-N 007 = 70 mm to 204 = 2040 mm													
System accuracy _____ S - Standard accuracy H - High accuracy													
Thermal datum position _____ C - Centrally located†													
Serial interface _____ 36B - BiSS 36 bit 37F - 37 bit FANUC α and αi 40N - 40 bit Mitsubishi 4 wire 48P - 48 bit Panasonic 28D - Siemens DRIVE-CLiQ 28 bit (50 nm only) 30D - Siemens Drive-CLiQ 30 bit (10 nm only) 34D - Siemens Drive-CLiQ 34 bit (1 nm only)													
Functional Safety _____ X - Standard S - Functional Safety (BiSS Safety and Siemens DRIVE-CLiQ only)													
Resolution _____ 001 - 1 nm (all protocols except FANUC) 010 - 10 nm (all protocols except FANUC) 050 - 50 nm (all protocols except FANUC) T12 - 1 / 0.5 nm (FANUC only) 108 - 10 / 1.25 nm (FANUC only) 502 - 50 / 25 nm (FANUC only) 504 - 50 / 12.5 nm (FANUC only)													
Additional field _____ X - Standard, no option D - Standard encoder with one additional readhead													

* For all permissible measuring length options refer to specification table.

† For other datum requirements contact your local Renishaw representative.

Алматы (7273)495-231
Ангарск (3955)60-70-56
Архангельск (8182)63-90-72
Астрахань (8512)99-46-04
Барнаул (3852)73-04-60
Белгород (4722)40-23-64
Благовещенск (4162)22-76-07
Брянск (4832)59-03-52
Владивосток (423)249-28-31
Владикавказ (8672)28-90-48
Владимир (4922)49-43-18
Волгоград (844)278-03-48
Вологда (8172)26-41-59
Воронеж (473)204-51-73
Екатеринбург (343)384-55-89

Иваново (4932)77-34-06
Ижевск (3412)26-03-58
Иркутск (395)279-98-46
Казань (843)206-01-48
Калининград (4012)72-03-81
Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Коломна (4966)23-41-49
Кострома (4942)77-07-48
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Курган (3522)50-90-47
Липецк (4742)52-20-81

Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41
Нижний Новгород (831)429-08-12
Новокузнецк (3843)20-46-81
Ноябрьск (3496)41-32-12
Новосибирск (383)227-86-73
Омск (3812)21-46-40
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16
Петрозаводск (8142)55-98-37
Псков (8112)59-10-37
Пермь (342)205-81-47

Ростов-на-Дону (863)308-18-15
Рязань (4912)46-61-64
Самара (846)206-03-16
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78
Севастополь (8692)22-31-93
Саранск (8342)22-96-24
Симферополь (3652)67-13-56
Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13
Сургут (3462)77-98-35
Сыктывкар (8212)25-95-17
Тамбов (4752)50-40-97
Тверь (4822)63-31-35

Тольятти (8482)63-91-07
Томск (3822)98-41-53
Тула (4872)33-79-87
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Улан-Удэ (3012)59-97-51
Уфа (347)229-48-12
Хабаровск (4212)92-98-04
Чебоксары (8352)28-53-07
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Чита (3022)38-34-83
Якутск (4112)23-90-97
Ярославль (4852)69-52-93

Россия +7(495)268-04-70

Казахстан +7(7172)727-132

Киргизия +996(312)96-26-47